

# GCMS 3068i



EPCC / PRODUCTS / APPLICATION / SOFTWARE / ACCESSORIES / CONSUMABLES / SERVICES

**Analytical Technologies Limited**

An ISO 9001 Certified Company

[www.analyticalgroup.net](http://www.analyticalgroup.net)

## ►► Product Introduction

GC has been designed for use with single quadrupole mass-spectrometric detector. The GC has a small footprint to save on laboratory bench space. It features proprietary design Electronic Pneumatic Control to maintain very stable flow to the MS detector during temperature programmed GC separation cycles offering excellent Retention Time stability. Column backflash feature is available, supported by built-in backflash calculator.

## ►► System Overview

The new improved single channel version of GC has split/splitless inlet that offers low reactivity to labile samples. The inlet is made compatible with range of automated liquid and headspace samplers. The inlet features consumable items that are common to other GC models from market leaders, eliminating the need to maintain consumable items of different sizes and types.

A standard 78.5 mm glass liner of various diameters and internal configurations is used in the inlet. The septum and liner O-ring are also standard sizes and these consumable items may be used interchangeably with other compatible GCs.

The inlet heater provides uniform heating across the liner, to avoid cold spots and condensation of the sample vapor once heated, and a cooler septum cap to reduce bleed and prolong septum life.

Proprietary design EPC supports a wide variety of method conditions and sample applications, which may require either a split or splitless mode of operation. The EPC with capillary columns provides 4 column flow control modes: constant pressure, ramped pressure, constant flow, ramped flow. Column average linear velocity is calculated. Atmospheric pressure and temperature compensation is provided.

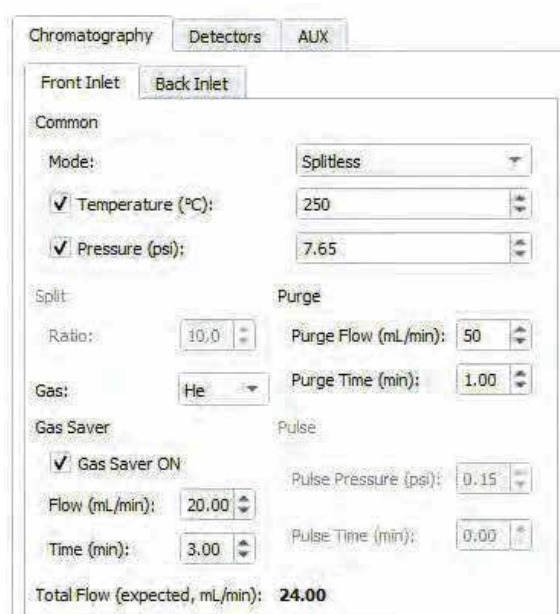
Sensitive LCD touch screen on GC front panel has user selectable menu options to display required information instantly by a «finger click». Easy access to maintenance and service modes directly from the touch screen display keeps GC manual away from workplace. GC system control can be done from touch screen display or via a networked data system. Display of GC and ALS user set points is effected on GC touch screen or through the Data system.



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## ►► Split/splitless (S/SL) inlet module

The inlet operates in Split, Splitless, Pulsed Split, Pulsed Splitless injection modes as per the user settings in GC method.



The screenshot shows the 'Chromatography' tab with 'Front Inlet' selected. The 'Common' section has 'Mode' set to 'Splitless', 'Temperature (°C)' at 250, and 'Pressure (psi)' at 7.65. The 'Split' section has 'Ratio' at 10.0. The 'Gas' is set to 'He'. The 'Gas Saver' section has 'Gas Saver ON' checked, 'Flow (mL/min)' at 20.00, and 'Time (min)' at 3.00. The 'Purge' section has 'Purge Flow (mL/min)' at 50 and 'Purge Time (min)' at 1.00. The 'Pulse' section has 'Pulse Pressure (psi)' at 0.15 and 'Pulse Time (min)' at 0.00. The 'Total Flow (expected, mL/min)' is 24.00.

All flows and gas types are set by the user in the GC control method, allowing for reproducible and resettable pneumatic conditions from run-to-run.

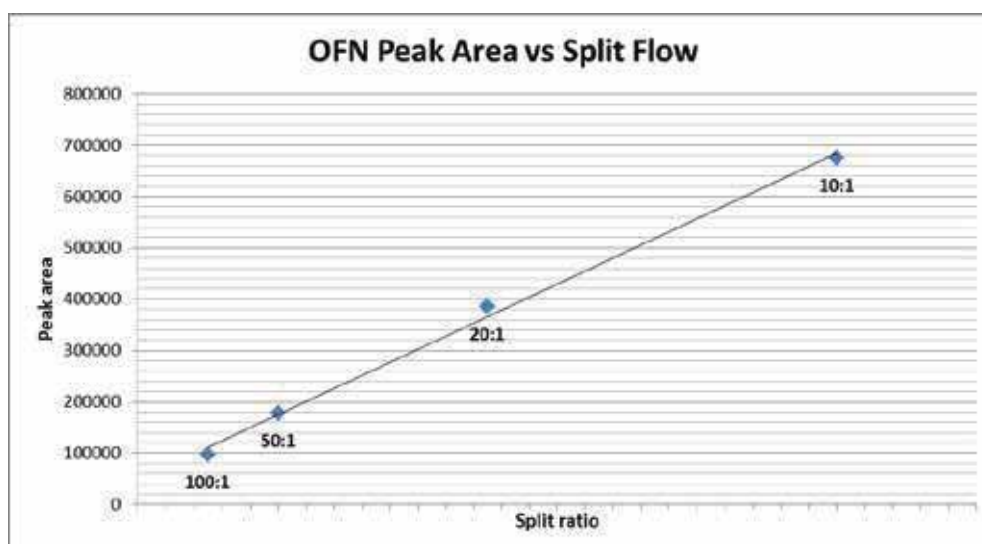
Broad pressure control range upto 150 psig permits use of all available GCMS column sizes. The Maximum inlet operating temperature can be set upto 400°C.

Total flow setting range depends on carrier gas and is settable in ranges:

- 0 to 550 ml/min for He or H<sub>2</sub>
- 0 to 225 ml/min for N<sub>2</sub>



Operating in Split mode the maximum ratio can be set as high as 800:1 while split linearity is excellent over the entire range of split flow.



## ►► Electronic Pneumatic Control (EPC)

Carrier gas can be controlled over range of flows and/or pressures, used in mass-spectrometric methods and depending on column size. The EPC technology allows for control of 3 types of carrier gas He, H<sub>2</sub> and N<sub>2</sub> by pressure, flow or linear velocity. Whichever parameter is selected as the control, it is maintained at that set point and the other two parameters are recalculated accordingly by the system. Compensation for barometric pressure and ambient temperature changes is automatically provided.

Column 1

Column 2

Mode: Ramped Flow

|        | Rate<br>(mL/min <sup>2</sup> ) | Flow<br>(mL/min) | Hold Time<br>(min) |
|--------|--------------------------------|------------------|--------------------|
| Init.  |                                | 1.00             | 1.00               |
| Ramp 1 | 0.0                            |                  |                    |
| Ramp 2 |                                |                  |                    |
| Ramp 3 |                                |                  |                    |
| Post   |                                | 0.00             | 0.00               |

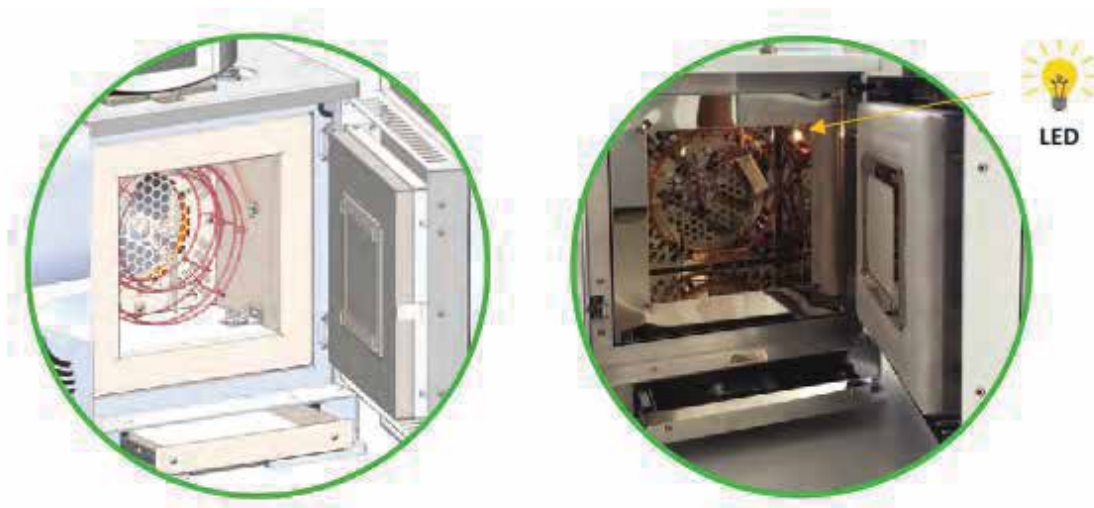
Configuration

- Pressure/flow ramps are available.
- In the Split mode of operation, the split vent flow is regulated by an EPC module to maintain a constant Split ratio throughout the run automatically. The septum purge gas is also EPC controlled at user specified flow regardless of the pressure in the inlet.
- Pressure units can be set in psi, kPa bar.

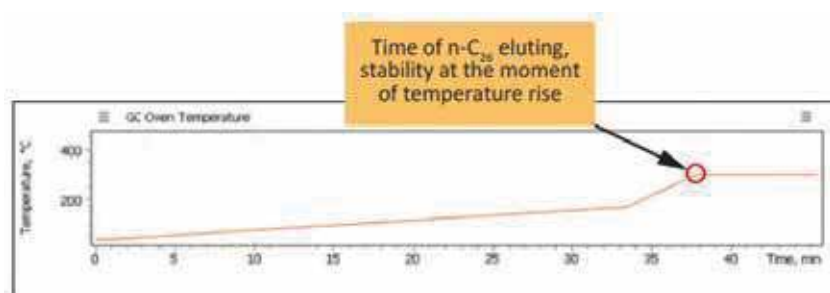


## ►► Column Oven

While compact in size with thin punched walls to reduce its thermal mass the oven has enough space to accommodate a capillary GC column of any length on 5" and 7" racks.



- The oven operating temperature range is suitable for all MS compatible columns and can be set as high as +400°C with temperature set point resolution of 0.1°C.
  - The oven program supports 42 oven ramps, negative ramps are allowed. Thanks to its low thermal mass, the maximum temperature ramp rate is 300°C/min, while cool down time from 310°C to 50°C is less than 5 minutes at ambient 22°C in the lab.
  - LED illumination inside the oven makes the column installation convenient.
- Press-in drawer located underneath the oven has a space for maintenance tools and some consumables while its front surface is never too hot to touch.

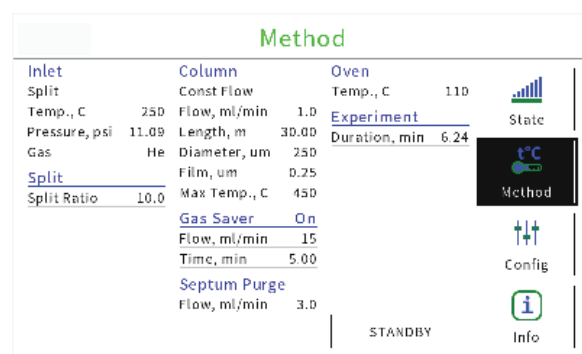
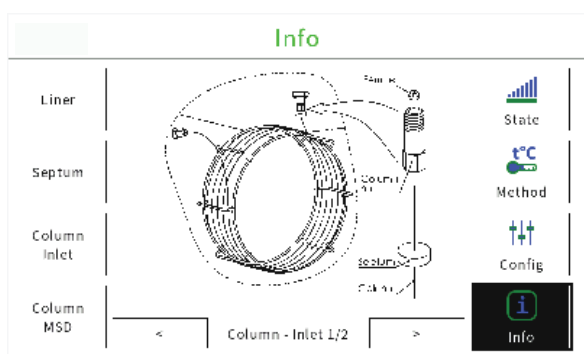


To demonstrate the GC performance a series of injections of ann-hydrocarbon mix from n-C<sub>23</sub> to n-C<sub>30</sub> was made to establish Retention Time repeatability in the split mode of operation. Relative standard deviation (%RSD) was calculated for Retention Time of n-C<sub>26</sub> eluting during oven temperature ramp, to be as low as 0.015% as shown in the table.

| Repeat C <sub>26</sub> | RT, min |
|------------------------|---------|
| 1                      | 39.7475 |
| 2                      | 39.7457 |
| 3                      | 39.7394 |
| 4                      | 39.7318 |
| 5                      | 39.7348 |
| 6                      | 39.7353 |
| 7                      | 39.7346 |
| RSD, %                 | 0.015   |

## ►► Touchscreen Graphical User Interface

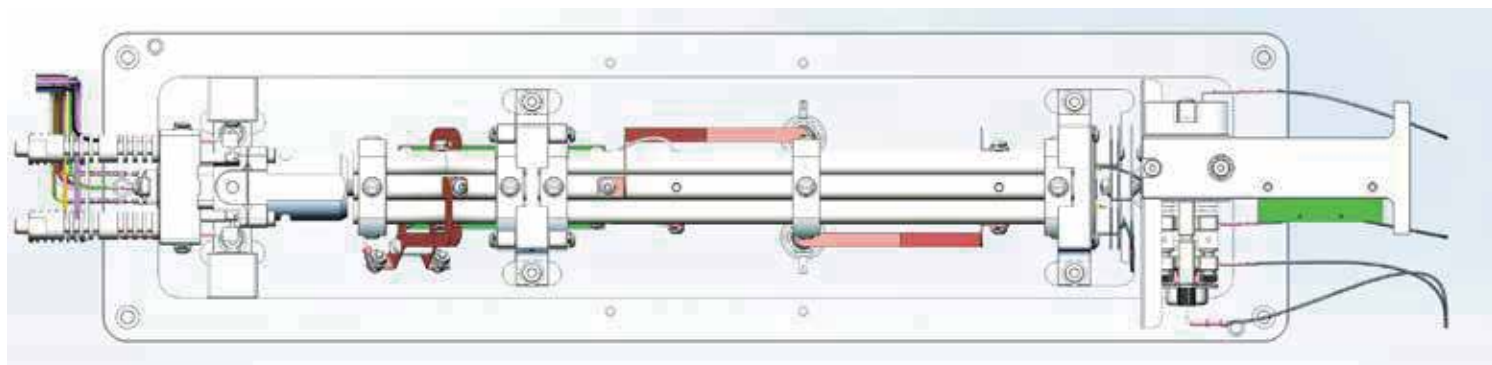
- 7 inch TFT display; Resolution: 800 x 600;
- Multi-language support (English, Chinese);
- Real-time graphical display of temperature and pneumatic programs;
- Built-in Column pressure/flow/velocity calculator;
- Meaningful error/alarm messages;
- Log file;
- Status-summary screen.



Remote system status monitoring via smartphone application operated under iOS or Android is an instant and secure loop-up access to instruments in your lab wherever you are at the moment.





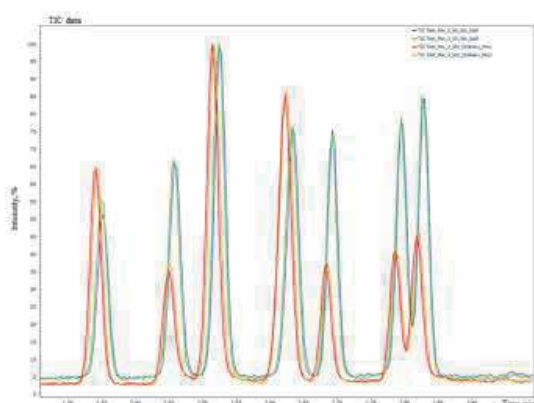


►► **Exceptionally robust inert ceramic ion source**



Ion source operates at high emission current values resulting in high ion currents.

- Inert ceramic ion source designed to tolerate long series of high matrix samples and complex extracts of biological origin.
- Inert ceramic ion source designed to tolerate long series of high matrix samples and complex extracts of biological origin.
- A novel ceramic inner surface ensures high ionization efficiency of nitro compounds.



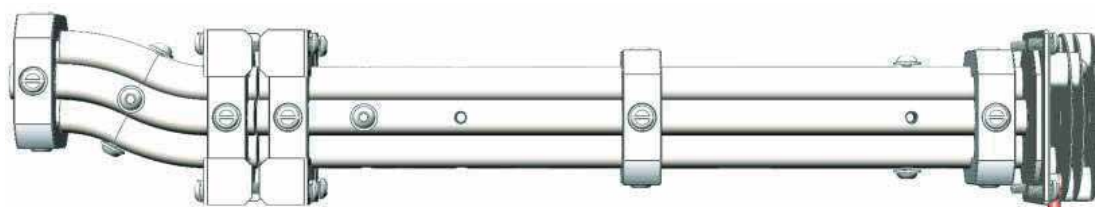
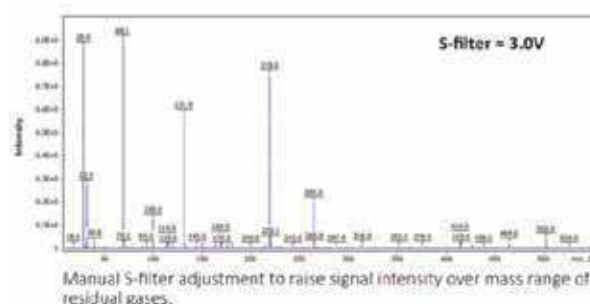
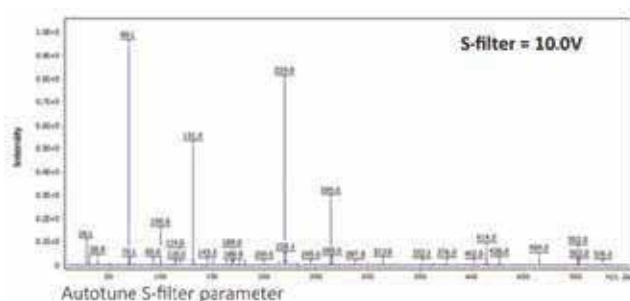
Trifluralin compound response for the inert source.

Trifluralin compound response for the conventional ion source.

►► **S-filter provides complete removal of photon noise from spectra**

The S-filter forms a retaining electric field that guides ions into quadrupole and then onto the detector while filtering neutrals away.

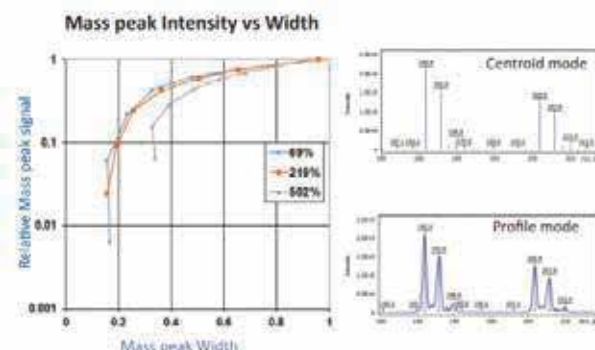
- Changing the voltage on the S-filter allows operator to further adjust signal intensity over different ranges of analyzed masses.



►► **- High-precision quadrupole filter for separating ions by their mass-to-charge ratio**

The utmost fabrication precision of the quadrupole permits to hold a high-intensity ion beam even with a mass-peak width below 0.4 Da.

- Regardless of the data collection mode, the data for each experiment can be provided in both Centroid (one peak per integer mass), and Profile (raw signal) modes.



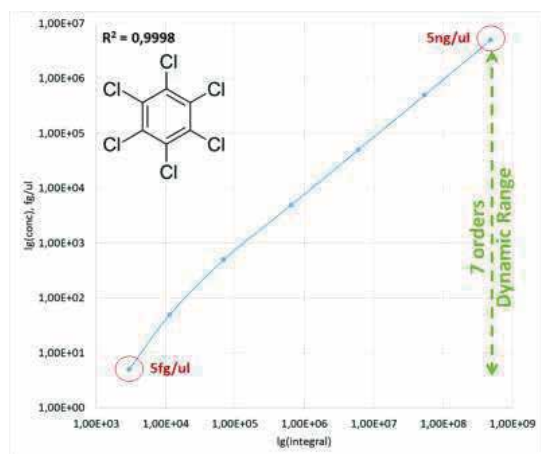


## ►► The newest ion detection options

PMT – photo electron multiplier (PMT) with extended dynamic range.

- PMT operates in dual mode automatically switching between photon counting and analog signal to extend the dynamic range of the detector signal (up to  $10^8$  orders).

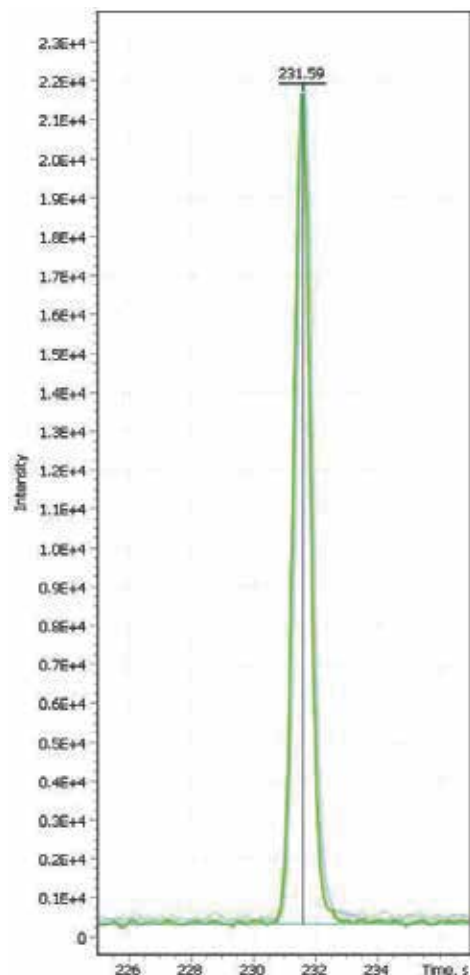
### Linearity of the HCB signal (PMT's)



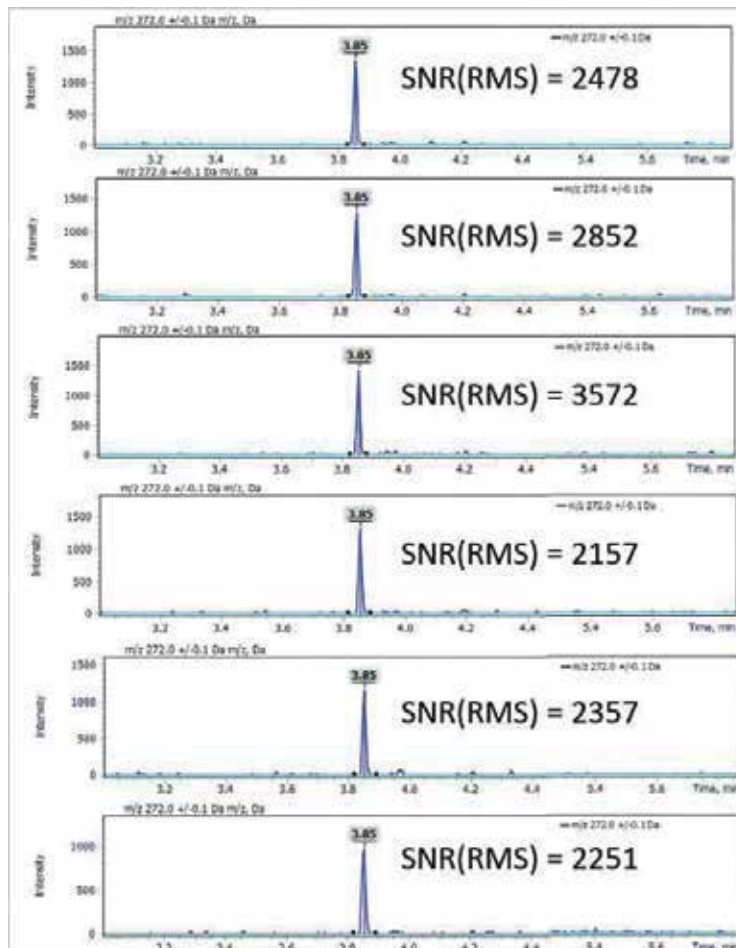
- PMT lifetime is known to reach beyond lifetime of the instrument itself.
- EM – electron multiplier remains a default detector option.

## ►► System Specifications

100 ppt, octafluoronaphthalene  
 EIC@272 Da (+/- 0.1 Da), SIM



1 ppb, octafluoronaphthalene  
 EIC@272 Da (+/- 0.1 Da), SCAN



## ►► System Technical Specifications

Mass range: 15 – 1200 amu.

Scan rate: upto 20000 amu/sec

SCAN sensitivity: SNR > 1800:1 (OFN@272)

SIM sensitivity: IDL < 10 fg (OFN@272)

Linear dynamic range:  $5 \times 10^6$

Mass axis stability: < 0,1 amu/48 hrs

Turbomolecular pumps: 85 L/sec or 300 L/sec

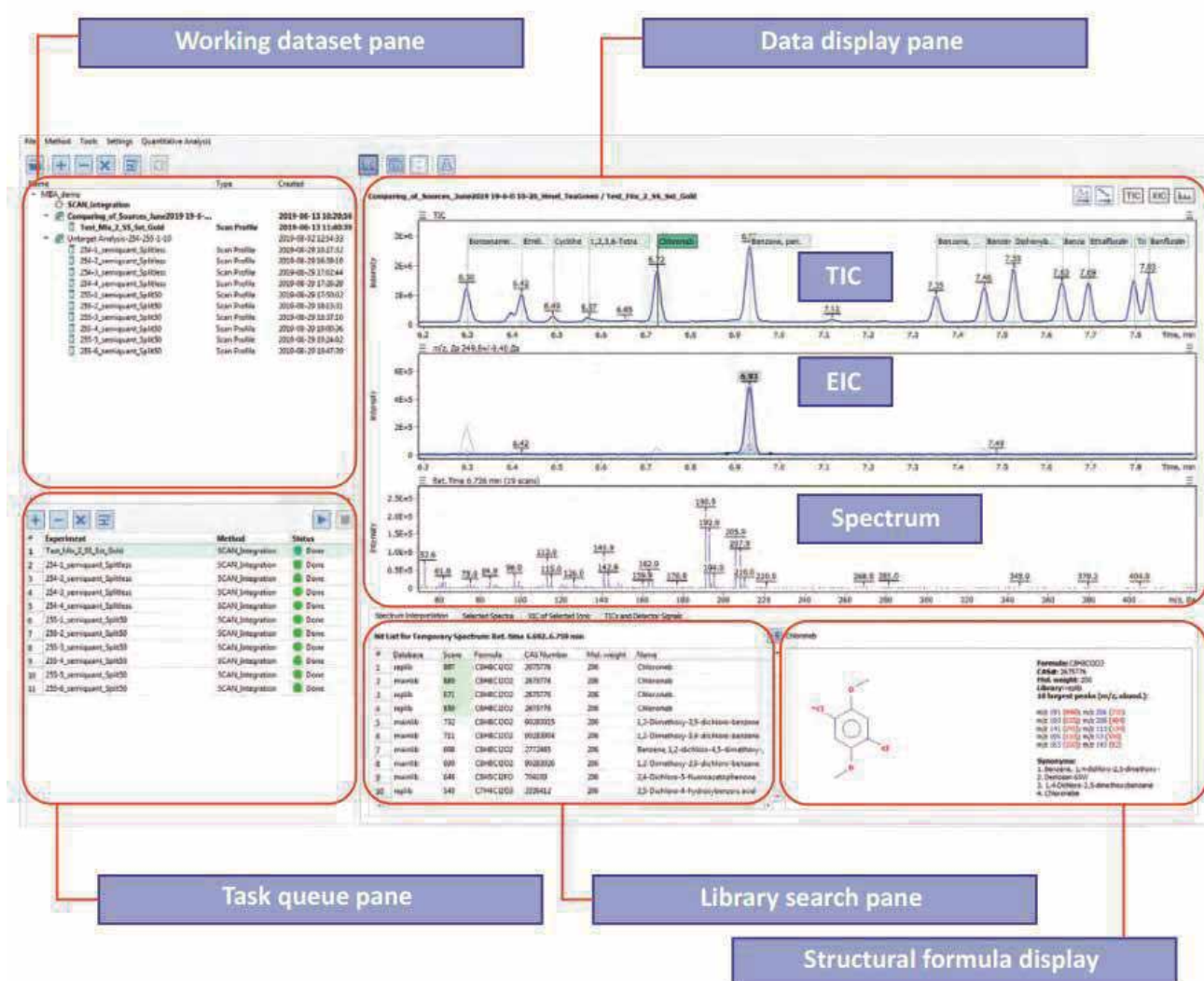
GLP features: OQ/IQ/PV protocols available

FID Detection Limit:  $2 \times 10^{-12}$  qC/sec for n-hydrocarbons or propane  $1,1 \times 10^{-12}$  qC/sec(optional)



## ►► The software

«Easy to use» - is a fundamental principle that is used in the development of software. It has become a modern software product much appreciated for convenience and ease of operation, having all the necessary tools at hand on a single screen.

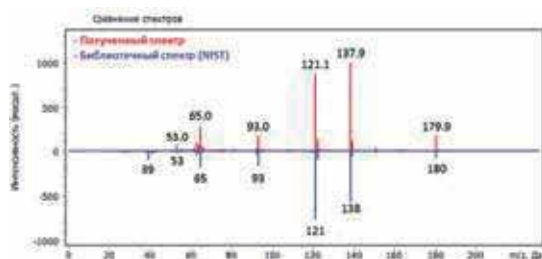
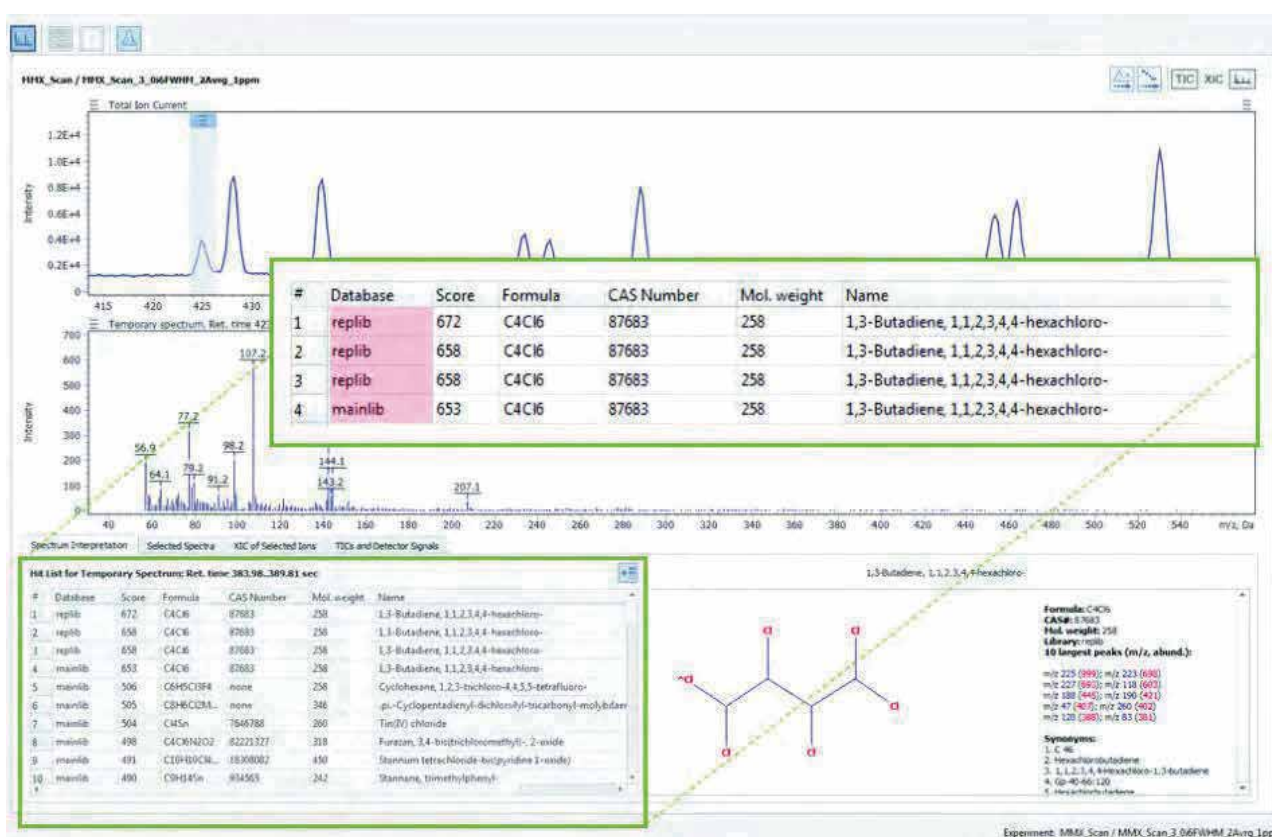


- Instant result of spectral library search\*;
- Simultaneous use of multiple libraries.

## ►► Software tools, for processing data acquired in full scan mode (Scan)

The software package uses a variety of algorithms that enable an operator to quickly and easily review chromatograms obtained in full scan mode (Scan). The software supports all known commercial libraries: NIST, Wiley, Pfleger-Maurer-Weber etc.

«On-line» scanning the chromatogram profile with simultaneous data matching in multiple libraries.



- The software supports all known commercial libraries: NIST, Wiley, Pfleger-Maurer-Weber etc.

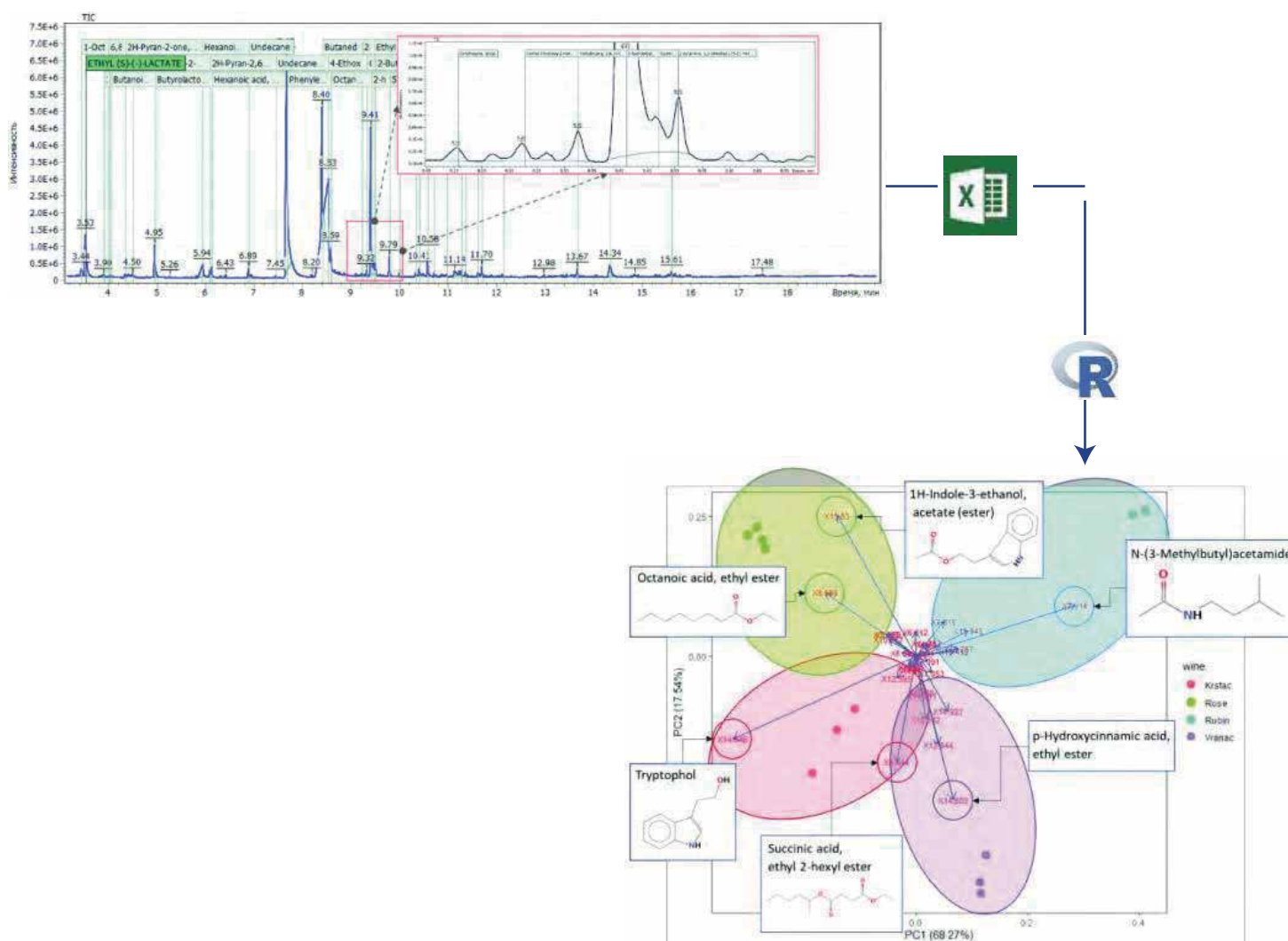
- The feature to compare spectra "Head-to-Tail" is implemented directly in the program.



## ►► Transfer data to any external software for further processing



The integration results in the software can be easily exported to any external software for further processing while charts and plots are as easily exported to text editors. This feature is particularly very useful for writing scientific articles, publications, as well as calculating the "raw" data in any other external specialty software.



Automatic integration of chromatographic peaks with subsequent transfer of the data array to an external data processing environment allowed the use of the principal component method (PCA) in the computing environment R. As a result of data analysis, it is possible to identify unique components for different types of wines and clearly describe the chemical difference between those sorts of wine.

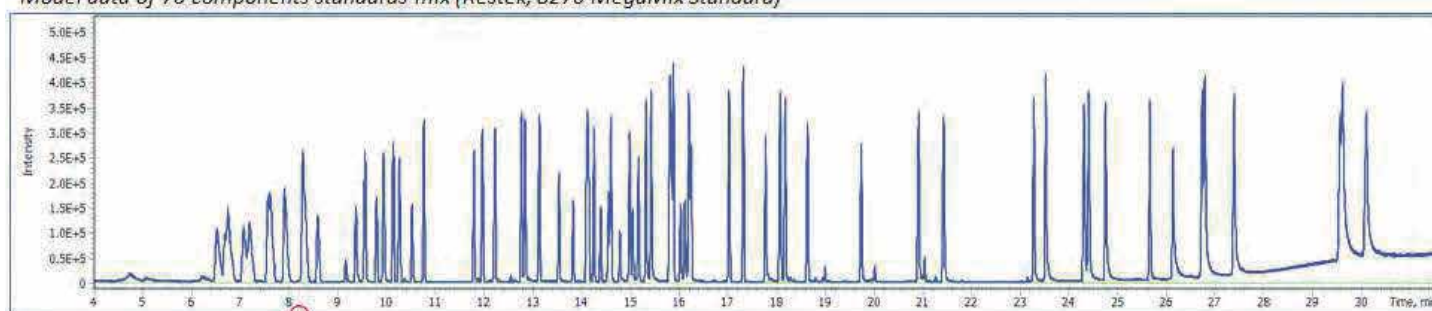


## ►► Automatic SIM method development algorithm "SIM Wizard"

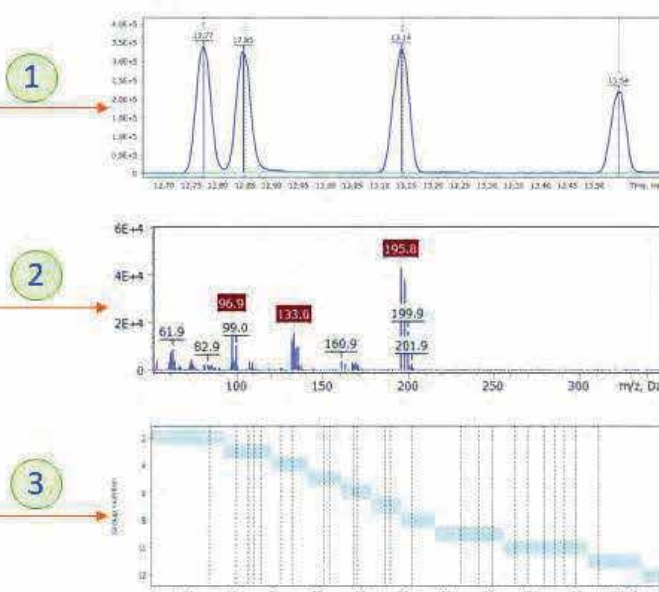


The innovative software tool "SIM Wizard" is an algorithm for automated construction of the SIM-experiment program, based on the SCAN data from the experiment run on analyte standards.

Model data of 76 components standards mix (Restek, 8270 MegaMix Standard)



Automated process

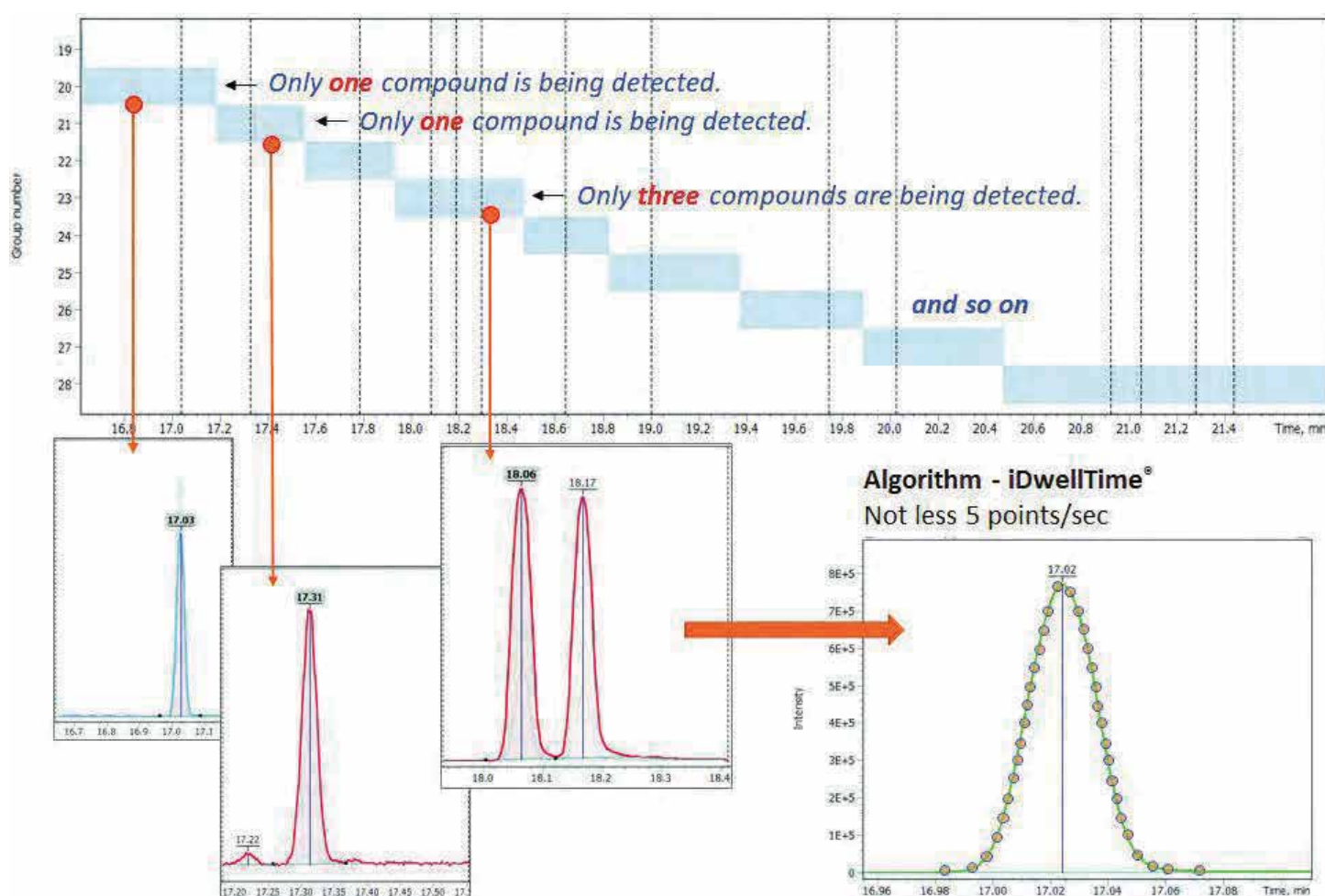


## ►► Algorithm for automatic calculation of analyze time for each ion in SIM mode - “iDwell Time”

The process of developing the SIM method involves not only making a list of individual and characteristic ions for monitoring, but also setting up a strategy for scanning them.

Quality recording of a complete chromatographic peak requires at least 10 data points to be stored over the entire width of the detected peak. However, the frequency of data point collection must meet this requirement for both narrow and wide chromatographic peaks.

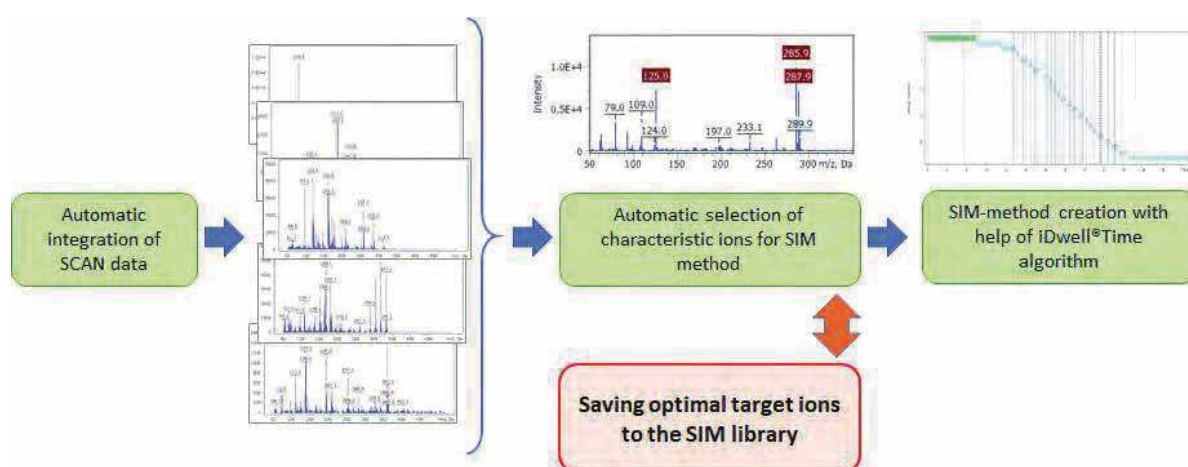
The software has a built-in innovative iDwell Time algorithm, which automatically divides the chromatogram into optimal time segments of scanning, calculates the optimal dwell time for each ion to provide data collection frequency of at least 5 points/sec, thereby achieving maximum sensitivity of the method, its stability, as well as the correct algorithm for data integration



## ►► SIM-Library

The software contains an integrated library of characteristic SIM ions for several hundred different organic compounds.

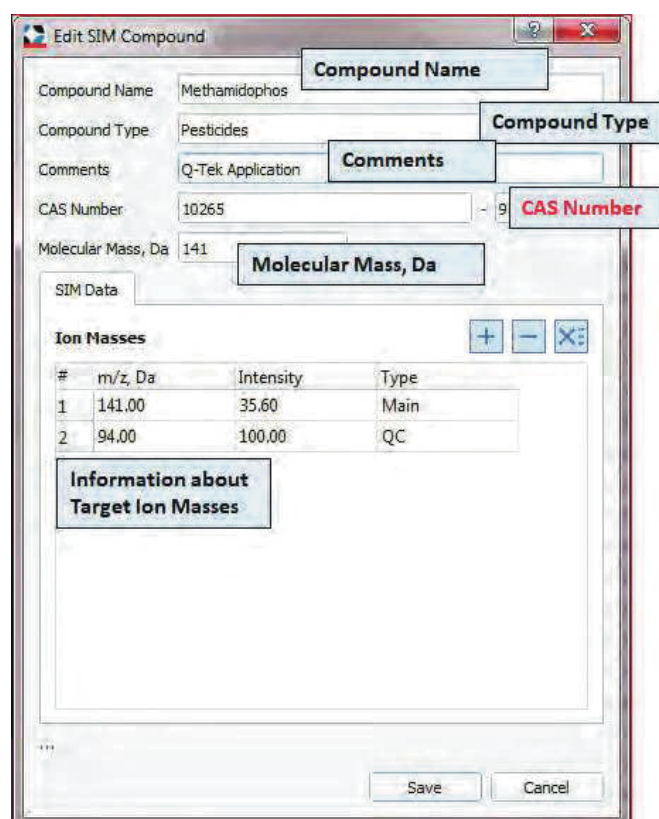
The data source for this library was both experimental data obtained from a variety of literary sources, and our own experiments. SIM-library is a great help for an operator in development of a new SIM method at maximum sensitivity and lowest detection limits. An expert level operator can edit this library to add or delete certain compounds or their relevant ions.



Each compound added to the SIM ion library is described in an "individual information card". The card displays the main relevant information of the compound:

- molecular weight of the compound,
- compound name,
- compounds type,
- the unique numerical identifier of the substance-CAS.

CAS-number is used as a main reference. If the CAS number of the detected compound matches compound CAS number from the SIM library, the "SIM-Wizard" algorithm will suggest using the library data set by default. Otherwise, the selection of target ions will be facilitated by the "SIM Wizard" algorithm.



The screenshot shows the 'Edit SIM Compound' dialog box. It contains the following fields and sections:

- Compound Name:** Methamidophos
- Compound Type:** Pesticides
- Comments:** Q-Tek Application
- CAS Number:** 10265
- Molecular Mass, Da:** 141
- SIM Data:**
  - Ion Masses:**

| # | m/z, Da | Intensity | Type |
|---|---------|-----------|------|
| 1 | 141.00  | 35.60     | Main |
| 2 | 94.00   | 100.00    | QC   |
  - Information about Target Ion Masses:** (Empty text area)

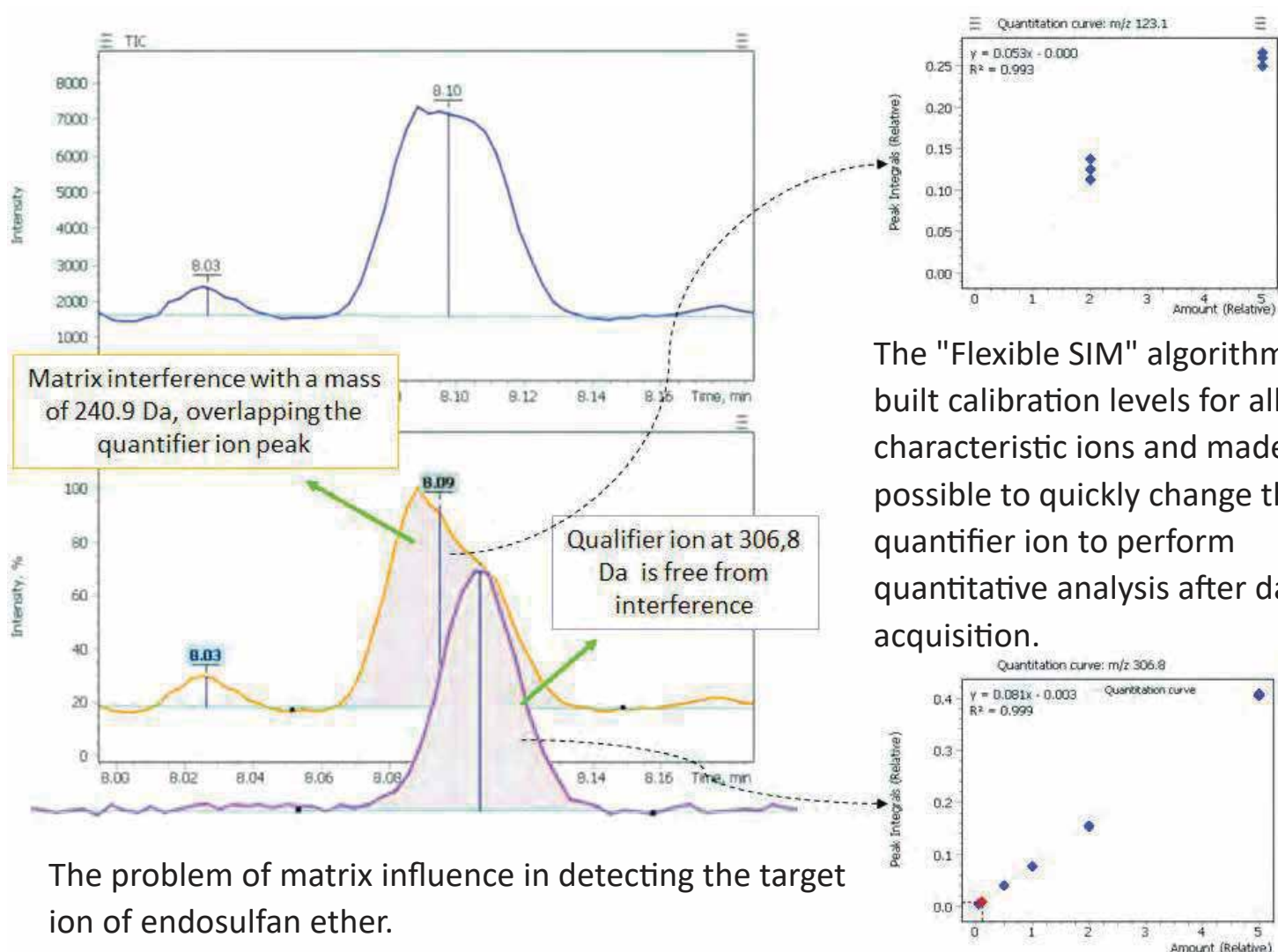
Buttons at the bottom include 'Save' and 'Cancel'.



## ►► Innovative post-run data processing algorithm «Flexible SIM» for reliable quantification

The so-called "matrix effects" are interfering sample matrix components that impede correct detection of the target compounds in the sample. Those matrix components are detected at retention times same as those of the analytes imposing difficulties of analyte's correct identification and quantitation.

- Software contains a "Flexible-SIM" post-processing algorithm to minimize matrix effects in complex matrix extracts by changing quantitation ions. By a mouse-click an operator can swap quantifier and qualifier ions and build a new calibration curve with a free from interference qualifier without running additional experiments.



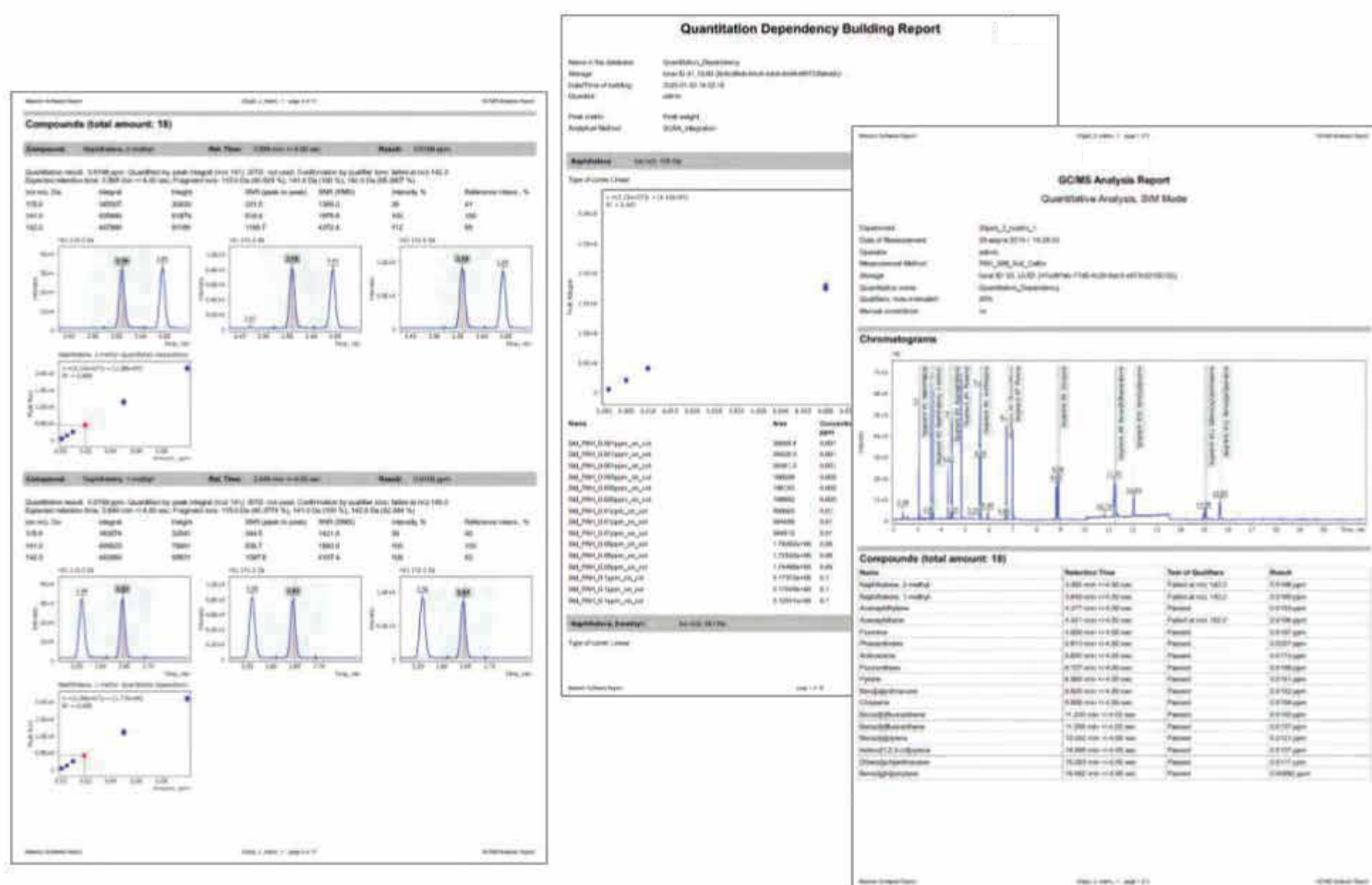
The problem of matrix influence in detecting the target ion of endosulfan ether.

## ►► Ready-made report templates

- Software includes selection of standard report templates:

1. Report on library search on selected spectra.
2. Qualitative analysis report.
3. Quantitative analysis report.
4. Custom reports.

- There are also many templates offered to an operator for displaying chromatograms and calibration curves based on laboratory needs and current practices.



The results of quantitative and qualitative analysis can also be uploaded to \*.xml format and used in any other external data processing module. In particular, an operator can export experimental GC-MS data to Excel and combine it with the data obtained with another technique for a personal report or comparison.

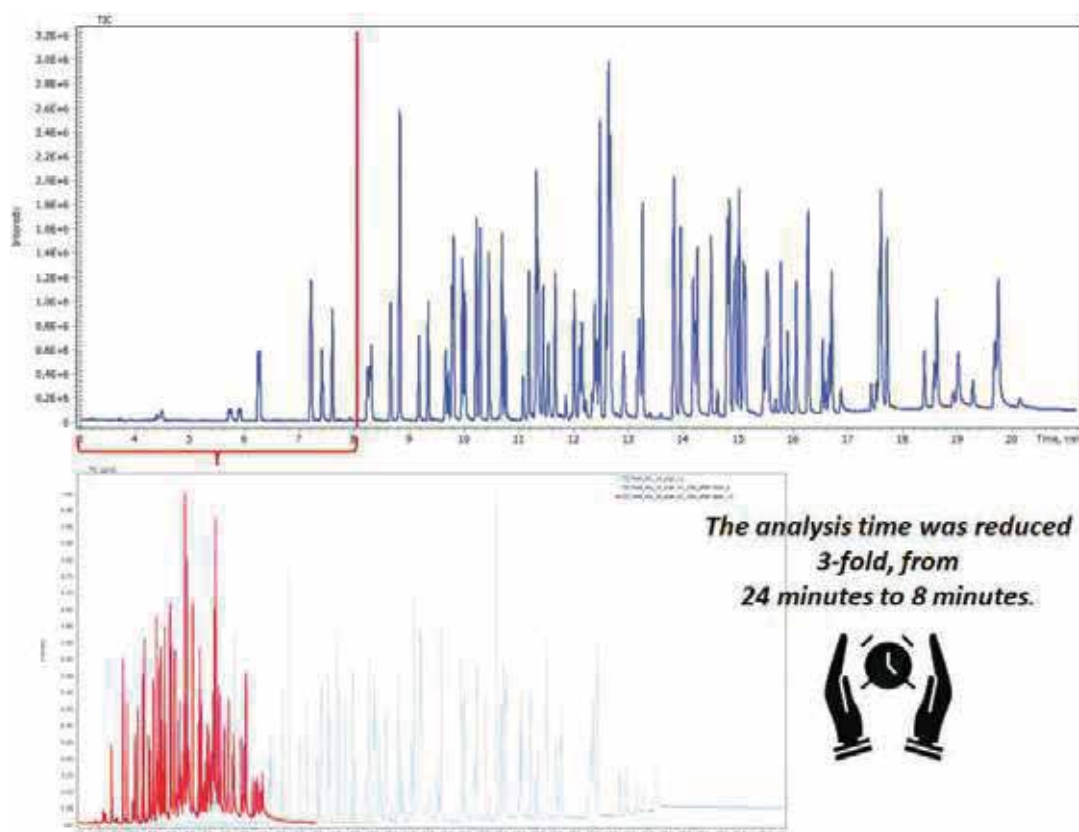
## ►► Using hydrogen as a carrier gas

The design of the ion source of the mass detector is optimized for both helium and hydrogen as a carrier gas and does not require modification or replacement of any ion source hardware components.

The advantages of using hydrogen are as follows:

- the speed of chromatography significantly increases (due to the higher linear velocity of the hydrogen carrier gas, compared with helium);
- therefore, the time for one analysis is reduced;
- hydrogen can be produced by a hydrogen generator;
- Besides, hydrogen is known to maintain emission properties of the electron multiplier, thus extending its lifetime.

Thorough testing have shown excellent reliability, safety and reproducibility of the MS-detector when using hydrogen as a carrier gas.



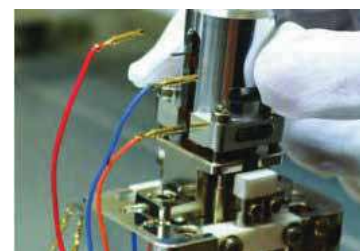
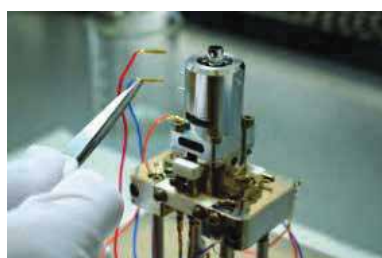
Using hydrogen as a carrier gas, made it possible to successfully separate more than 75 pesticide compounds in less than 8 minutes, with the sensitivity of the method at 5 ppb



## ►► Easy operationa and easy maintenance

The MS-detector user maintenance involves cleaning the ion source, replacing the filaments, and replacing the electron multiplier. All procedures are illustrated in detail in the "user Guide", as well as in video tutorials.

- The ion source is accessed from the front side of the system, no need to swing open the entire analytical flange for ion source maintenance.



Only 3 wires!

Software has a number of built-in remote and self diagnostics features, designed to autonomously maintain system operation at maximum performance level or to restore system performance at low cost. They make a requirement for extensive training of supporting personnel redundant.

Software keeps logging of operator actions and system parameters during each run.

Monitored parameters includes:

- Number of injections through septa;
- Number and total duration of runs;
- Working time of each filament;
- The value of the vacuum in the fore-vacuum line and others.

As soon as any threshold value of the monitored parameters is reached, the system displays a warning message.

**Injections Log**

Filter: ☐ Current Day ☐ Previous Day ☒ Current Month ☐ Previous Month ☐ All

From: 01.03.2023 To: 31.03.2023

**Statistics for the selected period:**

Total injections: **40**

SIM experiments count: **27**

'Scan' experiments count: **13**

GC experiments count: **0**

Total length of experiment, min: **1867.97**

Filament 1: **40**

Filament 2: **0**

| #  | Date/Time           | Vial | Autotune name               | Method name  | Type        | Length, min | SEM, V | Internal | Filament |
|----|---------------------|------|-----------------------------|--------------|-------------|-------------|--------|----------|----------|
| 1  | 05.03.2023 23:02:13 | 1    | Autotune (2023-03-05 23:01) | PAH_long_met | ScanProfile | 32.5        | 1866   | 30       | 1        |
| 2  | 05.03.2023 23:36:08 | 2    | Autotune (2023-03-05 23:01) | PAH_long_met | ScanProfile | 32.5        | 1866   | 31       | 1        |
| 3  | 06.03.2023 00:15:59 | 2    | Autotune (2023-03-05 23:01) | PAH_long_met | ScanProfile | 59.5        | 1866   | 31       | 1        |
| 4  | 06.03.2023 00:20:33 | 2    | Autotune (2023-03-05 23:01) | PAH_long_met | ScanProfile | 30.5        | 1866   | 31       | 1        |
| 5  | 06.03.2023 10:29:02 | 1    | Autotune (2023-03-05 23:01) | PAH_SIM_long | SIM         | 30.5        | 1866   | 30       | 1        |
| 6  | 06.03.2023 11:00:47 | 2    | Autotune (2023-03-05 23:01) | PAH_SIM_long | SIM         | 30.5        | 1866   | 32       | 1        |
| 7  | 06.03.2023 11:43:25 | 2    | Autotune (2023-03-05 23:01) | PAH_SIM_long | SIM         | 30.5        | 1866   | 31       | 1        |
| 8  | 06.03.2023 12:15:24 | 5    | Autotune (2023-03-05 23:01) | PAH_SIM_long | SIM         | 30.5        | 1866   | 32       | 1        |
| 9  | 06.03.2023 12:59:42 | 5    | Autotune (2023-03-05 23:01) | PAH_SIM_long | SIM         | 30.5        | 1866   | 31       | 1        |
| 10 | 06.03.2023 13:31:54 | 7    | Autotune (2023-03-05 23:01) | PAH_SIM_long | SIM         | 30.5        | 1866   | 32       | 1        |
| 11 | 06.03.2023 14:08:02 | 1    | Autotune (2023-03-05 23:01) | PAH_SIM_long | SIM         | 30.5        | 1866   | 32       | 1        |
| 12 | 06.03.2023 14:44:49 | 1    | Autotune (2023-03-05 23:01) | PAH_SIM_long | SIM         | 30.5        | 1866   | 32       | 1        |
| 13 | 06.03.2023 15:21:21 | 1    | Autotune (2023-03-05 23:01) | PAH_SIM_long | SIM         | 30.5        | 1866   | 32       | 1        |
| 14 | 09.03.2023 10:38:58 | 1    | Autotune (2023-03-05 23:01) | PAH_long_met | ScanProfile | 40.75       | 1866   | 29       | 1        |
| 15 | 09.03.2023 11:54:36 | 1    | Autotune (2023-03-05 23:01) | PAH_long_met | ScanProfile | 41.6333     | 1866   | 31       | 1        |
| 16 | 09.03.2023 12:43:48 | 1    | Autotune (2023-03-05 23:01) | PAH_long_met | ScanProfile | 43.0333     | 1866   | 32       | 1        |
| 17 | 09.03.2023 13:31:30 | 1    | Autotune (2023-03-05 23:01) | PAH_long_met | ScanProfile | 40.75       | 1866   | 32       | 1        |

## HPLC Servicing, Validation, Trainings and Preventive Maintenance :

**HPLC Servicing** :HPLC Servicing : We have team of service engineers who can attend to any make of HPLC promptly @the most affordable cost.

**Trainings** :We also take up preventive Maintenance to reduce downtime of HPLC's Trainings.

**AMC's/CMC** :AMC's/CMC :We offer user training both in-House and at customer sites on HPLC principles, operations, trouble-shooting.

**Validations** :Validations :We have protocols for carrying out periodic Validations as per GLP/GMP/USFDA norms.

**Instruments** :Instruments :We offer instruments/Renting Services Modules like pumps,detector etc. on Rent.



## About Analytical Technologies

Analytical Technologies is synonymous for offering technologies for doing analysis and is the Fastest Growing Global Brand having presence in at least 96 countries across the global. Analytical Technologies Limited is an ISO:9001 Certified Company engaged in Designing, Manufacturing, Marketing & providing Services for the Analytical, Chromatography, Spectroscopy, Bio Technology, Bio Medical, Clinical Diagnostics, Material Science & General Laboratory Instrumentation. Analytical Technologies, India has across the Country operations with at least 4 Regional Offices, 6 Branch Offices & Service Centers. Distributors & Channel partners worldwide.

## Our Products & Technologies



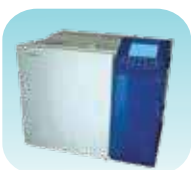
UV/VIS  
Spectro 2080+  
Double Beam



Infra FTIR



Optima Gas  
Chromatograph  
3007



Optima Gas  
Chromatograph  
2979 Plus



Flash  
Chromatograph



Atomic Absorption  
Spectrophotometer



Liquid Particle  
Counter



Optical Emission  
Spectrophotometer



DSC/TGA



Semi Auto Bio  
Chemistry Analyzer



HEMA 2062  
Hematology  
Analyzer



Micro Plate  
Reader/Washer



URINOVA 2800  
Urine Analyzer



Total Organic  
Carbon 3800



Fully Automated  
CLIA



NOVA-2100  
Chemistry Analyzer



PCR/Gradient PCR/  
RTPCR



TOC  
Analyzer



Laser Particle  
Size Analyzer



Ion Chromatograph



Water purification  
system

## Regulatory compliances



## Corporate Social Responsibility

Analytical Foundation is a nonprofit organization (NGO) found for the purpose of:



**Analytical**  
**Foundation**

1. Research & Innovation Scientist's awards/QC Professional Award : Quality life is possible by innovation only and the innovation is possible by research only, hence ANALYTICAL FOUNDATION is committed to identify such personalities for their contributions across various field of Science and Technology and awarding them yearly. To participate for award, send us your details of research / testing / publication at [Info@analyticalfoundation.org](mailto:Info@analyticalfoundation.org)

2. Improving quality of life by offering YOGA Training courses, Work shops/Seminars etc.

3. ANALYTICAL FOUNDATION aims to DETOXYFY human minds,souls and body by means of yoga, Meditation, Ayurveda, Health Care, Awards, Media, Events, Camps etc.



**HPLC Solutions   MultipleLabs   Analytical Bio-Med   Analytical Distributors   Analytical Foundation (Trust)**

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